

Date: Friday, 12/9/2005 10:09:25 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: 5-MAN SHOULDER HARNESS					
Job Number	: 25181								
Estimate Number	: 11340								
P.O. Number	: N/A			Part Number	: D412702013				
This Issue	: 12/9/2005	S.O. No.	: N/A	Drawing Number	: N/A				
Prsht Rev.	: NC			Project Number	: N/A				
First Issue	: N/A		Type	: MACHINED PARTS					
Previous Run	: N/A		Material	: N/A					
Written By	<u>See comment below</u>			Due Date	: 12/16/2005				
Checked & Approved By	<u>See comment below</u>			Qty:	2				
Comment	: Est RevB Removed Manufacturing								

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	DC	DOCUMENT CONTROL	
		Comment: DOCUMENT CONTROL Photocopy bluefile and create labels per PPP D412-702-013CHG001	<i>PH 05/12/09</i>
2.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Pick Packing Kit	
3.0	D3195041	Bracket Assembly	
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 2 D3195-041 Bracket <u>2 X B 20668 / 2 X 24127</u>	
4.0	D3195043	Bracket Assembly	
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 2 D3195-043 Bracket <u>B 24128</u>	
5.0	D31961	Bar	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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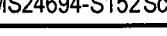
Job Number: 25181

Part Number: D412702013

Job Number:



Seq. #:	Machine Or Operation:	Description :
1	D3196-1 Bar <u>B 24129</u>	
6.0	D3197041	Bar Assembly
		
		
	Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)	
	Pick: Packing Kit	
	Qty Part Number Description Batch	
	2 D3197-041 Bar <u>B 24132</u>	
7.0	D32681	Placard
		
		
	Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)	
	Pick: Packing Kit	
	Qty Part Number Description Batch	
	2 D3268-1 Placard <u>B 24220</u>	
8.0	D3215041	Harness Assembly
		
		
	Comment: Qty.: 10.0000 Each(s)/Unit Total : 20.0000 Each(s)	
	Pick: Packing Kit	
	Qty Part Number Description Batch	
	10 D3215-041 Harness Assembly (<u>8 X B23929 / 2 X B20798</u>)	431
9.0	AN413A	Bolt
		
		
	Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)	
	Pick: Packing Kit	
	Qty Part Number Description Batch	
	4 AN4-13A Bolt <u>M17997</u>	
10.0	MS24694S152	Screw
		
		
	Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)	
	Pick: Packing Kit	
	16634 MS24694S152 S1B	179 938/439

PICK. Packing Kit	18634
Qty Part Number Description Batch	109 ②
2 MS24694-S152Screw m18634	
11.0 QC4	INSPECT 100% KITS FOR COMPLETENESS
 	
Comment: INSPECT 100% KITS FOR COMPLETENESS	

Comment: INSPECT 100% KITS FOR COMPLETENESS

PL-2512 109 (2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 05/12/12
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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12.0	PACKAGING 1	PACKAGING RESOURCE #1
	<p>Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D412-702-013 Location: _____ PPP Rev: A</p>	<i>12/09/09 (2) CZ</i>

13.0 DC DOCUMENT CONTROL

Comment: DOCUMENT CONTROL

Job Completion



U 05-12-13

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries